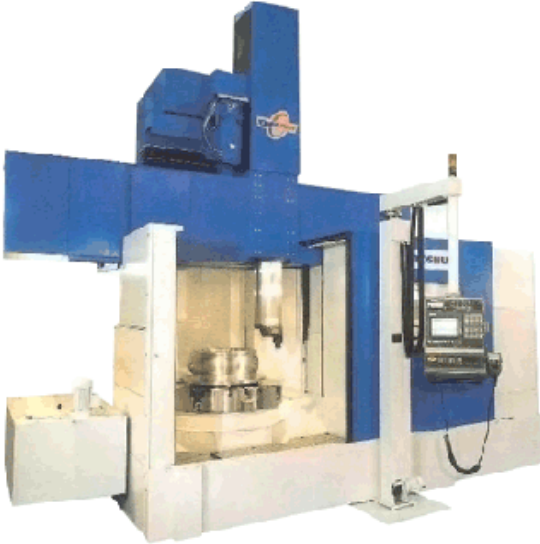




## TOSHULIN POWERTURN 2000 3-axis VTL



- Table diameter 78"
- Swing/turning diameter 90"
- Maximum part height 63"
- C-Axis and live spindle
- Linear scale X and Z axes
- 4-jaw hydraulic chuck
- Siemens 840D CNC control
- 100HP main drive – duty rated
- 46HP live spindle – duty rated
- Automatic tool changer
- 45 Position floor mounted chain tool storage
- Optional Renishaw part probe
- Optional Renishaw tool probe
- Through the ram flood coolant
- Through the tool coolant
- Coolant tank, system and nozzles
- Coolant pressure of 147 PSI (10 bar)
- Paper filter system

Ready for July 2010 Delivery !!!!

For more information contact

Bob Pruden 513-236-4050 [bpruden@pilsenimports.com](mailto:bpruden@pilsenimports.com) or  
Bruce Tillinghast 513-703-0064 [btillinghast@walkermachinery.net](mailto:btillinghast@walkermachinery.net)



QIQIHAR  
HEAVY

# QIQIHAR HEAVY DVT Manual VTLs

Machines available for shipment in 3 Months

Table diameters from 111" to 177"  
Swing/turning diameters from 124" to 196"  
Maximum part heights from 78" to 157"



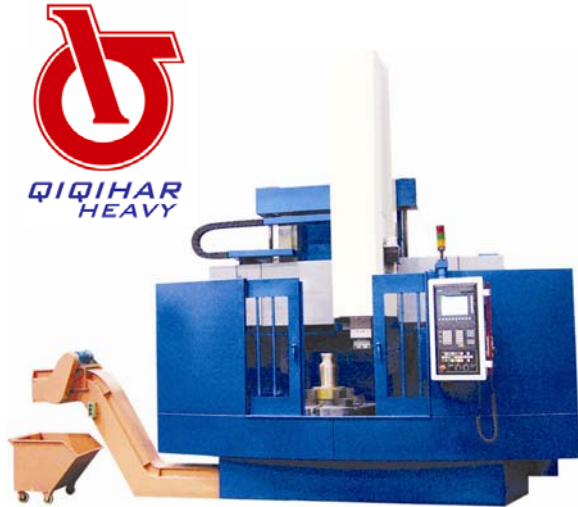
**Siemens 802 D Control system  
can be added to machine.**

	<b>DVT 2830</b>	<b>DVT 3150</b>	<b>DVT 3600</b>	<b>DVT 4500</b>
Table Diameter	111"	111" / 124"	124" / 141"	157" / 177"
Swing/Turning Diameter	124"	137"	157"	196"
Maximum Part Height	78" / 98"	98" to 124"	78" to 157"	78" to 157"
Maximum Part Weight	32 t	32 t	32t / 40t	32t / 40t
Vertical Ram Travel	49" to 63"	49" to 63"	49" to 78"	49" to 78"

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**QIQIHAR HEAVY SVT 1250 2-axis VTL**

Immediate Delivery

- Table diameter 49"
- Swing/turning diameter 63"
- Maximum part height 61"
- Linear scale X and Z axes

**QIQIHAR HEAVY SVT 2000 2-axis VTL**

Immediate Delivery

- Table diameter 78"
- Swing/turning diameter 98"
- Maximum part height 63"
- Linear scale X and Z axes

**SVT 1250**

**SVT 2000**

	<b>SVT 1250</b>	<b>SVT 2000</b>
Delivery	Immediate	Immediate
Table Diameter	49"	78"
Swing/Turning Diameter	63"	98"
Maximum Part Height	61"	63"
Linear Scale Feedback X and Z axes	Included	Included
Plain Table 4-jaw	Included	Included
Table HP	91 HP	91 HP
Tool Changer Positions	12	12
Toolholders Included	12	12
Through the Tool Coolant	Included	Included
Adjustable Rail with Precise Locating Blocks	Included	Included
Control	Fanuc 18 <i>i</i>	Fanuc 18 <i>i</i>

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