



Qiqihar Heavy



Vertical Turning Lathes



Horizontal Turning Lathes

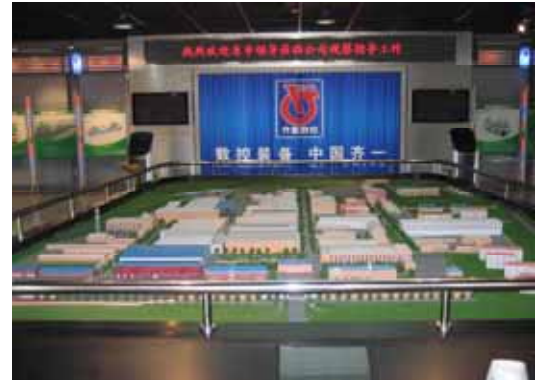


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Introducing....QIQIHAR Heavy



QIQIHAR Heavy CNC Equipment Corp, Ltd was established in 1950 and has become one of the leading producers of large vertical and horizontal lathes in the world. QIQIHAR builds over 1,100 machines each year, supplying machinery around the world.



The facility covers over 10 million square feet and employs 3,800 people.



The company produces vertical turning machines, horizontal lathes, roll lathes and deep hole drilling machines. QIQIHAR manufactures vertical turning machines with turning capacity from 39 inches to over 55 feet in diameter. Horizontal lathes are produced with part swings over the bed from 40 inches to as large as 250 inches with part lengths between centers up to 82 feet.



In January 2008, QIQIHAR Heavy appointed Pilsen Imports as the exclusive representative of its Vertical Turning Lathes in the United States and Canadian markets.

Vertical Turning Lathes



QIQIHAR Vertical Turning Lathes

- Cast Iron Construction
- Box Way Design
- Tables From 39 Inches To 32.8 Feet In Diameter
- Turning Capacity Up To 55 Feet
- Table Capacity Up To 550,000 Pounds
- Ram with 12 Position Tool Changer
- Large 9.5 Inch To 16 Inch Square Rams
- Large Block Wedge Tool Clamp Design
- Fanuc 18i Or Siemens 840D Control
- Hydrostatic Tables On DVT Models



SVT Machines

Single Column Vertical Turning

	SVT 1000	SVT 1250	SVT 1600	SVT 2000
Table Size	39"	49"	63"	78"
Turning/ Swing Size	49"	63"	78"	98"
Maximum Part Height	39"	63"	78"	78"

Vertical Turning Lathes



DVT Machines Dual Column Vertical Turning



	DVT 2500	DVT 2830	DVT 3150	DVT 4000	DVT 5000
Table Size	98"	111"	124"	157"	196"
Turning/ Swing Size	124"	137"	157"	196"	248"
Maximum Part Height	98"	124"	124"	157"	177"



	DVT 6000	DVT 8000	DVT 10000
Table Size	279"	314"	393"
Turning/ Swing Size	314"	393"	492"
Maximum Part Height	196"	216"	216"

Vertical Turning Lathes



SMVT Machines

Single Movable Column Vertical Turning



SMVT 2500 – SMVT 8000	
Table Sizes	98" - 314"
Turning/ Swing Sizes	157" - 669"
Maximum Part Heights	78" - 492"

DMVT Machines

Dual Movable Column Vertical Turning



DMVT 10000	
Table Sizes	295" - 393"
Turning/ Swing Size	629"
Maximum Part Height	216"

HORIZONTAL TURNING LATHES



HTI Horizontal Lathes

Spindle Power 40 to 100 HP

	HTI 100	HTI 125	HTI 160	HTI 200
Maximum Swing over Bed	39"	49"	63"	78"
Maximum Swing over Carriage	25"	35"	49"	63"
Faceplate Diameter	39"	39"	49"	63"
Maximum Part Length	78" - 708"			



HTIII Horizontal Lathes

Spindle Power 100 to 335 HP

	HTIII 160	HTIII 200	HTIII 250	HTIII 315	HTIII 350	HTIII 420	HTIII 500	HTIII 630
Maximum Swing over Bed	63"	78"	98"	124"	137"	165"	196"	248"
Maximum Swing over Carriage	49"	63"	78"	98"	110"	137"	157"	196"
Faceplate Diameter	49"	63"	98"	98"	125"	125"	125"	125"
Maximum Part Length	78" - 984"							

QIQIHAR BENEFITS



Fanuc 18*i* or Siemens 840D Control



Large Block Wedge Tool Clamp Design

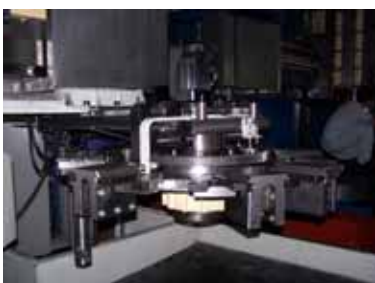


Hydrostatic Tables On DVT Models



Cast Iron Construction

Box Way Design



Ram With 12 Position Tool Changer

About Pilsen Imports



Pilsen Imports was established in 1995 to represent, import and support large machine tools to companies throughout the US and Canadian Markets. The company has become widely known for sales and support of large vertical turning machines and horizontal boring mills.

Pilsen Imports Customer Support

- Pilsen Imports offers 7 Day/ 24 Hour parts and service support
- Expansive inventory kept onsite, driven by historical customer needs
- Same-day shipment available on most parts
- Most parts commercially available from domestic sources
- Established Customs clearance accounts to expedite international part orders
- Established relationships with major vendors to provide the parts you need for any machine in your facility
- Trained service technicians to provide over the phone and onsite support
- Operator and maintenance training
- Machine preventative maintenance programs
- Machine alignments and testing
- All documentation provided in English



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