

COLGAR**PREVENTIVE MAINTENANCE FORM****FRAL**

		SEE SPECIFIC MANUAL	50 HOURS	150 HOURS	500 HOURS	1000 HOURS	3000 HOURS	6000 HOURS
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CHECK AND CLEAN COOLANT UNIT	2	XXXXX						
CHECK SWarf CONVEYOR	3	XXXXX						
CHECK AND CLEAN ZF GEARBOX	4	XXXXX						
CHECK OPERATION OF HEAT EXCHANGER	5	XXXXX						
CHECK PRESSURE GAUGES	6		XXXXX					
CHECK LEVELS	7		XXXXX					
LUBRICATE TELESCOPIC COVERS	8		XXXXX					
CLEAN ELECTRICAL CABINET FILTERS AND AIR CONDITIONER	9		XXXXX					
CHECK INTEGRITY OF DRIVING KEYS	10		XXXXX					
DISCHARGE CONDENSATION FROM OPTICAL SCALE AIR FILTERS	11			XXXXX				
DISCHARGE CONDENSATION FROM BEARING LUBRICATION AIR FILTERS	12			XXXXX				
CHECK AIR/OIL CONTROL UNIT	13				XXXXX			
CHECK PRESSURIZATION OF MEASUREMENT OF SYSTEMS	14				XXXXX			
CHECK GREASE LUBRICATION OF ACCESSORY GEARS	15				XXXXX			
SUBSTITUTE FILTER CARTRIDGES	16					XXXXX		
CHECK AND GREASE BORING SPINDLE	17					XXXXX		
CHECK BALANCING CHAINS OR CABLES	18					XXXXX		
CHECK MACHINE AND ACCESSORY TOOL SPINDLE INTERLOCK	19					XXXXX		
CHECK OIL SCRAPER WEAR, ESPECIALLY THOSE ON THE HEAD	20					XXXXX		
CHECK HYDRAULIC COMPONENTS	21					XXXXX		
CHECK INTERNAL COOLANT SEALS AND SUBSTITUTE IF NECESSARY	22					XXXXX		
CHECK OPERATION OF SAFETY DEVICES (MICROS, CABLES, ETC.)	23					XXXXX		
SUBSTITUTE OIL AND FILTER CARTRIDGE OF AIR-OIL SYSTEM	24						XXXXX	
CHECK ACCUMULATOR CHARGES	25						XXXXX	
CHECK SPINDLE MOTOR AND AXIS BELTS	26						XXXXX	
CHECK AXIS GUIDES	27						XXXXX	
CHECK GEOMETRY AND LASER	28						XXXXX	
CHECK REDUCER LOADS	29						XXXXX	
CHECK AND CLEAN C.U.A. CHAIN	30						XXXXX	
CLEAN HYDRAULIC CONTROL AND CHANGE UNIT OIL	31							XXXXX
CLEAN TABLE CONTROL UNIT AND CHANGE OIL	32							XXXXX
CLEAN C.U.A. CONTROL UNIT AND CHANGE OIL	33							XXXXX

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